

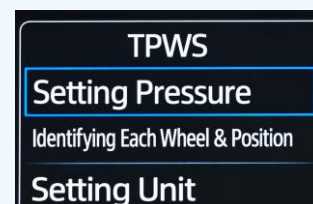
PART 2: PREVENT ISSUES DURING RELEARN

- ✓ Correct vehicle application has been selected.
- ✓ Tool compatibility has been confirmed.
- ✓ Installed sensors are ready for service.



CRITICAL CONSIDERATIONS

- **BATTERY CHECK** A low 12-volt vehicle battery can prevent the relearn procedure from completing.
- **VERIFY HORN OPERATION** If the horn does not honk when expected during a manual relearn, test the horn to confirm that it is connected and functioning properly.
- **TEST PRESSURE** If the TPMS warning light remains solid - not flashing - after the relearn, the placard pressure may be calibrated to a higher setting. With the vehicle running, increase the tire pressure 20 psi above placard and scan the sensor to determine whether the warning light turns off.
- **VALVE STEM CONNECTION** On certain sensors, the valve stem functions as the antenna. A poor connection between the valve and sensor may allow a scan tool to read the sensor but a TPMS fault could still occur with the vehicle.



- **RELEARN PROCEDURE** A reset procedure is often different than a relearn procedure*. Confirm that the process you are following is labeled "Relearn" and is listed for the specific vehicle on www.DillValves.com.

*A "reset" will typically not allow new sensors to be learned



IMPORTANT REMINDER

An unsuccessful relearn attempt does not always mean a sensor is faulty. There are a handful of variables that must align to allow the TPMS light to turn off.